



FIG. 18—DRIVE COMPONENTS

**MOTOR PULLEY & BELTS**

Motor Pulley				V-Belts
No. of Grooves	O.D.	Bushing	Part No.	
4	14.0	E	028-07824	028-08716
4	17.0	E	028-07826	028-08716
8	14.0	F	028-07783	028-08717
8	17.0	F	028-07785	028-08717
4	12.5	E	028-08722	028-08718
8	12.5	F	028-08723	028-08719
8	10.9	F	028-08453	028-08719
4	10.9	E	028-08451	028-08718

**DIRECT DRIVE FLEXIBLE COUPLING**

Model	Bushing	Part No.
4 Cyl.	SF	029-14116C002
6 Cyl.	E	029-14116C003
8 Cyl.	E	029-14116C003
12 Cyl.	F	029-14116C005
16 Cyl.	F	029-14116C005

**FLYWHEEL (BELT DRIVE ONLY)**

Model	O.D.	Part No.
All Models	20.9	028-08715

**BUSHING, MOTOR PULLEY & COUPLING**

Motor Bore	Keyway	Type E	Type F	Type SF
Rough Bore		028-08164	028-08165	028-08196
1-3/8	5/16 x 5/32	028-07801	028-07802	028-08197
1-5/8	3/8 x 3/16	028-07786	028-07791	028-08198
1-7/8	1/2 x 1/4	028-07787	028-07792	028-08199
2-1/8	1/2 x 1/4	028-07788	028-07793	028-08200
2-3/8	5/8 x 5/16	028-07789	028-07794	028-08201
2-7/8	3/4 x 3/8	—	028-07795	—