

MOTOR PULLEYS			
No. of Grooves	O.D.	Part No.*	Bushing Size
4	10.3	028-07821	E
4	10.9	028-08451	E
4	11.8	028-07822	E
4	12.5	028-08722	F
4	13.2	028-07823	E
4	14.0	028-07824	E
4	15.0	028-07825	E
4	17.0	028-07826	E
8	10.3	028-07779	F
8	11.8	028-07780	F
8	12.5	028-08723	F
8	13.2	028-07781	F
8	14.0	028-07783	F
8	15.0	028-07784	F
8	17.0	028-07785	F

*Does not include bushing

BUSHING MOTOR PULLEY			
Motor Bore	Keyway	Type E	Type F
Rough		028-08164	028-08196
1 7/8"	1/2"	028-07787	028-07792
2 1/8"	1/2"	028-07788	028-07793
2 3/8"	5/8"	028-07789	028-07794
2 7/8"	3/4"	028-07790	028-07795
3 3/8"	7/8"	028-09349	028-09298

V BELTS		
Length	Quantity Per Set	Part No. Per Set
106"	4	028-07955
112"	4	028-07956
118"	4	028-08718
125"	4	028-08716
106"	8	028-07952
112"	8	028-07953
118"	8	028-08719

FLYWHEEL (BELT DRIVE)	
O.D.	Part No.
14.0	028-07782
20.9	028-08715

COUPLING, DRIVE		
Coupling Size	Part No.*	Replaceable Flexible Insert
S-22	029-16837001	029-15895
S-26	029-16837002	029-15896
S-30	029-16837003	029-15897
S-34	029-16837004	029-15898
S-26F	029-16163001	029-15896
S-30F	029-16163002	029-15897
S-34F	029-16163003	029-15898

*Includes Flexible Insert, but does not include Motor Hub

MOTOR HUB FOR DRIVE COUPLING		
Coupling Size	Motor Bore	Part No.
S-22	Rough	029-16836001
	1 7/8"	029-16836002
	2 1/8"	029-16836003
	2 3/8"	029-16836004
S-26, S-26F	Rough	029-16836005
	1 7/8"	029-16836006
	2 1/8"	029-16836007
	2 3/8"	029-16836008
S-30, S-30F	2 7/8"	029-16836009
	Rough	029-16836010
	3 3/8"	029-16836011
S-34, S-34F	Rough	029-16836012
	3 3/8"	029-16836013
S-40	Rough	029-16836014
	3 3/8"	029-16836015

Service Clamps For removing Flexible Insert From Drive Coupling
021-14916001*
021-14916002*

*Note:

S-22 Coupling requires (2) 021-14916001. S-26, S-26F, S-30, S-30F, S-34, S-34F couplings require (1) 021-14916001 & (1) 021-14916002. S-40 coupling requires (2) 021-14916002.

FIG. 18— DRIVE COMPONENTS