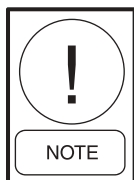


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FIGURE 15 - ORFS BRAZE REDUCER SLEEVE**TABLE 15 - ORFS BRAZE REDUCER SLEEVE**

NOMINAL (INCHES)		FITTING ONLY	
'1'	'2'	PART NUMBER	
ORFS	TUBE O.D.	STEEL	STAINLESS STEEL
3/8	1/4	023-20880-001	
1/2	1/4	023-20880-002	
1/2	3/8	023-20880-003	
5/8	1/4	023-20880-004	
5/8	3/8	023-20880-005	
5/8	1/2	023-20880-006	
3/4	1/4	023-20880-007	
3/4	3/8	023-20880-008	
3/4	1/2	023-20880-009	
3/4	5/8	023-20880-010	
3/4	7/8	023-20880-011	
1	1/2	023-20880-012	
1	5/8	023-20880-013	
1	3/4	023-20880-014	
1	7/8	023-20880-015	
1-1/4	3/4	023-20880-016	
1-1/4	1	023-20880-017	
1-1/2	1	023-20880-018	
1-1/2	1-1/4	023-20880-019	



The brazing of ORFS Braze Sleeves to Steel and/or Stainless Steel Tubing requires the use of silver based brazing filler metal for brazing ferrous and non-ferrous metals and with general purpose brazing flux for silver brazing. Refer to APPLICATION (see note 2) for materials specifications and approved supplier products.