

FIGURE 26 - ORFS X O.D. TUBE BRAZE ADAPTER

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NOMINAL TUBE SIZE	TUBE END		FITTING ONLY	
TUBE O.D.	'T' THREAD	O-RING	PART NUMBER	
(INCHES)	UN/UNF-2A	AS568-	STEEL	STAINLESS STEEL
1	1-7/16-12	021	023-20877-000	
1-1/4	1-11/16-12	025	023-20879-000	

O-Ring Seal P/N's listed in Table 29



The brazing of ORFS to O.D Tube Braze Adapters to Steel and/or Stainless Steel Tubing requires the use of silver based brazing filler metal for brazing ferrous and non-ferrous metals and with general purpose brazing flux for silver brazing. Refer to APPLICATION (see note 2) for materials specifications and approved supplier products.